

D2893-1 SUPPORT, 212 FWD

SECTION B-B

NOTES:

- 1) MATERIAL: 17-4 PH STAINLESS STEEL, H900 OR H925 CONDITION  
MIN UTS = 170 KSI (38 HRc)  
(REF DART SPEC. D6104)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART LOGO, PART NUMBER, AND REVISION IN THIS AREA WITH 0.125 HIGH LETTERING  
0.010-0.020 DEEP WITH MIN TOOL RAD OF R0.010 PER DART QSI 044 6.3
- 7) WEIGHT: 0.73 lbs
- 8) MACHINE INNER SURFACE PROFILE AND NON-DIMENSIONS FEATURES PER D2893-1-REVD.STEP
- 9) FOR THE ENTIRE INNER CONCAVE SURFACE: ABRASE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK (OR EQUIVALENT).  
APPLY 0.030" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF SUPPORT. ALLOW TO CURE FOR 24 HOURS.

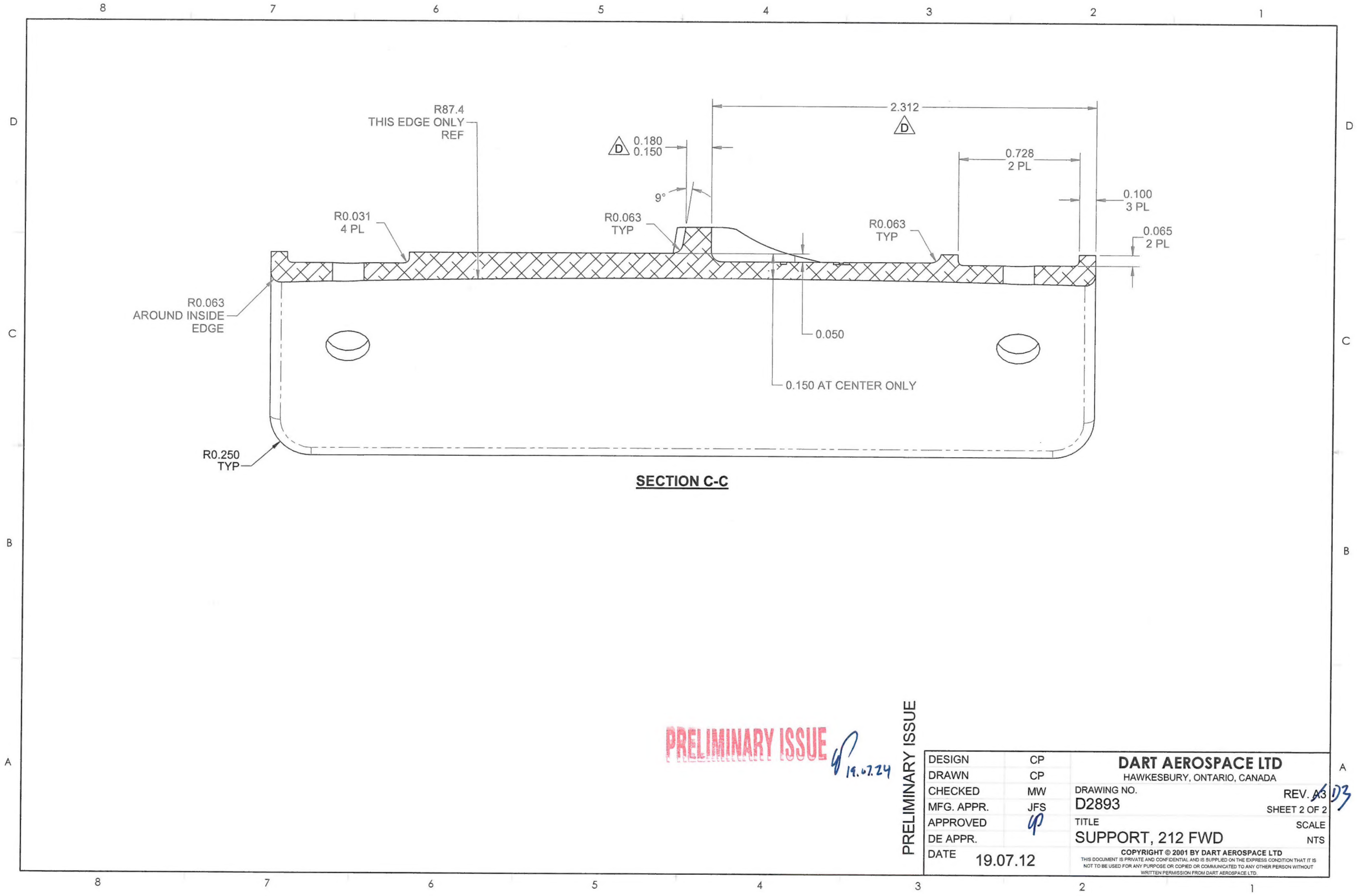
PRELIMINARY ISSUE

Rev. PDS PDS

19.07.24

PRELIMINARY ISSUE

D	REDRAW IN SW, CHG INNER SURFACE PROFILE, ADD REV TO TEXT, 3M 2216 NOW 0.030 THICK, DIMS AS MFD	CP	19.07.12
C	RMV FINISH, ADD 3M 2216, ADD H925 MAT'L OPTION	CP	11.07.15
B	UPDATE DIMS AS MFG, PRIME INSIDE	PH	07.03.13
A	NEW ISSUE	CP	01.01.10
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. A3
MFG. APPR.	JFS	D2893	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.		SUPPORT, 212 FWD	NTS
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**SECTION C-C**

**PRELIMINARY ISSUE**  
19.07.24

PRELIMINARY ISSUE

DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. A3
MFG. APPR.	JFS	<b>D2893</b>	SHEET 2 OF 2
APPROVED	up	TITLE	SCALE
DE APPR.		<b>SUPPORT, 212 FWD</b>	NTS
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